



For more than 45 years, CGL Manufacturing has been a supplier of choice for OEM customers in the Material Handling, Rail, Construction, Forestry, Agriculture, Mining and Defense industries. With operations in both Canada and China, our focus is safety, quality, delivery, cost and the environment. Our mission of good parts on time along with strong customer relationships and company performance will continue our history of growth.

#### **POSITION SUMMARY:**

##### **CNC Machinists**

At CGL we machine a wide range of complex parts for our non-automotive customers which require your expertise. Our state-of-the-art equipment includes many new CNC's including 600mm and 800mm horizontals. Join our team and build your career!

#### **PRIMARY RESPONSIBILITIES:**

The primary responsibilities of this position are to operate equipment in a safe manner to produce quality parts that meet or exceed the customers requirement.

- Maintaining a clean and safe work area while operating equipment according to established procedures.
- Support, communicate and implement Lean Manufacturing principles into all areas of responsibility.
- Read and interpret engineering drawings, blueprints, charts and tables or study sample parts to determine machining operation to be performed
- Compute dimensions and tolerances and measure and lay out work pieces
- Set up, operate and maintain a variety of machine tools including computer numerically controlled (CNC) tools to perform precision, non-repetitive machining operations such as turning, milling, boring, drilling and other operations
- Verify dimensions of machined parts for accuracy and conformance to specifications using micrometres, verniers, callipers, height gauges or other specialized measuring instruments.
- Report deviations from specifications and tolerances to supervisor
- Bar coding to record production
- Communicating critical information to supervisor and oncoming shifts including quality concerns, tooling issues, maintenance concerns and production requirements.
- Other duties as required.

#### **QUALIFICATIONS**

- Completion of secondary school or equivalent.
- Demonstrated knowledge of machining, tools and their applications.
- Ability to read blue prints.
- Familiar with SPC.
- Meticulous attention to detail is required.
- Ability to work shifts on a rotating basis.
- Safety conscious.